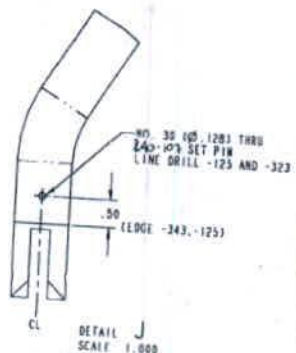
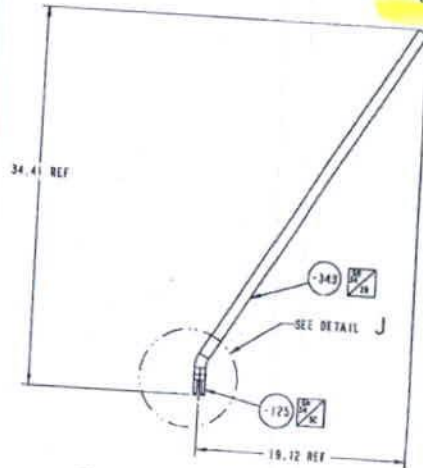


**RELEASED**  
OK w/ 2nd

☒ BASE ASSEMBLY (SHOWN) ☒  
(COMMERCIAL VERSION)  
SCALE 0.750  
☒ -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN) ☒  
(CANADIAN VERSION)

#40526



① -37 TUBE ARM ASSEMBLY ☒  
SCALE 0.750

**PREMIER AVIATION, INC.**  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
01050V8 867-43001  
REV. 01  
DATE: 12-10-85

**ORIGINAL**

ICL-40-SSP-3 DETENT REF  
LOCATE AT INSTALLATION,  
SHOWN HERE FOR REF  
SEE DWG SH3 AND SH4

(B6373 SET PIN REF  
LOCATE AT INSTALLATION,  
SHOWN HERE FOR REF  
SEE DWG SH3 AND SH4)

M51059-6  
NYLON WASHER (2)  
11 EA SIDE (-135)

ORIENT -133 AS SHOWN

ORIENT -135 AS SHOWN

NO. 30 (125) THRU -157 AND -133  
B6373 SET PIN

SECTION H-H

① -63 SHORT T-HANDLE ASSEMBLY ☒  
SCALE 1.000



## Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: BASE ASSEMBLY

Number: 40506

Part Number: PB674300147

Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/09 (3)

7.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 08-07-29 (B)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/A

08-07-29 (3)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(3)

Job Completion



MF 08-08-05





Date: Tuesday, 15/07/2008 10:07:05 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 40506-1  
 Estimate Number : 13419  
 P.O. Number :  
 This Issue : 15/07/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 15/07/2008 Type : LARGE FAB ASSY  
 Previous Run :

Drawing Name : BASE ASSEMBLY  
 Part Number : PB674300147  
 Drawing Number : B6743001 P.15  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 22/07/2008

Written By :  
 Checked & Approved By : YMF 08-07-15  
 Comment : Est Rev:A 08-06-25 new issue DD verified by:ec

Qty: 3 Um: Ea

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D344011 Gusset



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Gusset B 39959

2.0 PB6743001143 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Square Tube B 40604

3.0 PB6743001141 Square Tube



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Square Tube B 40603

4.0 PB6743001139 Square Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 Square Tube B 40601

5.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

→ 4.1 PB67-43001-315

Hook

Qty (3) Batch: 324020 157 08-07-29 (3x)  
 \*\*\* perm. change 08/07/16